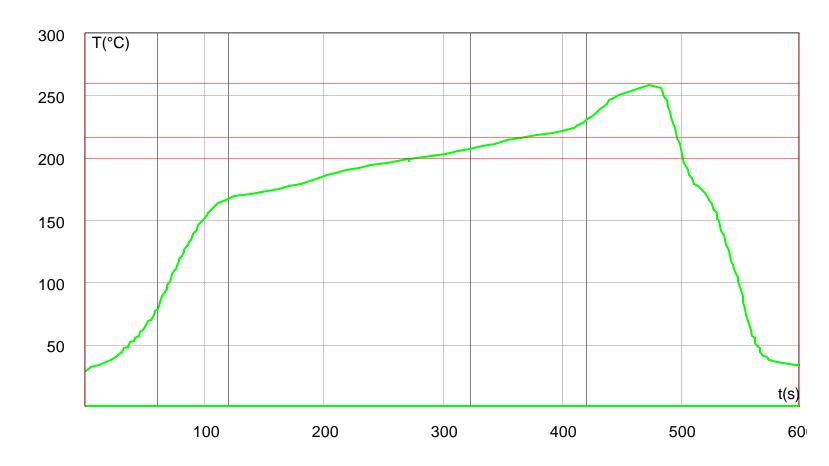
Project:	IR REFLOW TESTING								
Company:	SEMTECH CORP								
Operator:	QARELTECH								
Process:	IR REFLOW								
<u>Product</u>	MSOP LEAD FREE								
<u>Created:</u>	reated: 26-04-05 11:15:50								
<u>Updated:</u>	<u>*</u> 04-08-05 10:44:41								
<u>Oven:</u>	SMRO-0252								
Comment: TEMP RANGE = 260 + 0/-5 °C									
<u>Ventilator:</u> OFF									
Speed: 13 (cm/min)									
<u>Zones</u>		<u>Upper</u>	<u>Lower</u>						
<u>#1</u>		380	380						
<u>#2</u>		200	200						
<u>#3</u>		260	260						
<u>#4</u>		325	325						
i e									



	Max. Temp. ı	reached, t=[0s-599s]	Time above 200°C		Time above 217°C		Time above 260°C		Max. Slope, T<200°C					
Name - Probe Nr.	Temp.	Reached at	Reached	at - Duration	Reached at - Duration		Reached at - Duration		Slope - Reached at - Duration			Slope - Reached at - Dur		
- 3														
Curve1	258	472.85	289.79	212.67	378.59	118.41				4.00	79	1	-7.00	552
		Max. Slope, T=[200°C-217°C]				Max. Slope, T=[217°C-260°C]				Max. Slope, T>260°C				
	Slope - Rea	Slope - Reached at - Duration Slope - Reached at - Duration			Slope - Reached at - Duration Slope - Reached at - Duration			Duration	Slope - Reached at - Duration Slope - Reach				Reached at - Dur	
	0.20	315 45	-5.00	199 1	0.80	430 5	-5.00	490	1					